

Gokaraju Rangaraju Institute of Engineering and Technology (Autonomous) Department of Mechanical Engineering

S. No	Name of industry visited	of industry visited Dates of visit No. of faculty		No. of student participated		Total Participants
				UG	PG	
1.	Srie Vedass Bus Body firm, Medchal	24-02-2023	03	57		60
2.	Mahindra & Mahindra, Hyderabad	11-02-2023	03	57	0	60
3.	Hindustan coco-cola Beverages Pvt Limited, Hyderabad	21-12-2019	02	70		72
4.	Miyapur bas Body	14-12-2019	02	35		37
5.	Hindustan coco-cola Beverages Pvt Limited, Hyderabad	21-08-2019	02	0	21	23
6.	Hindustan coco-cola Beverages Pvt Limited, Hyderabad	05-08-2019	02	57	0	59
7.	Bharat Heavy Electricals Limited Hyderabad	31-07-2019	02	57	0	59
8.	SVS Engineering, Hyderabad	23-02-2019	02	97	0	99
9.	CIMTECH System Pvt. LTD, Hyderabad	12-01-2019	02	100		102
10.	ARCI, Hyderabad	09-02-2018	02	0	30	32



EVENT SUMMARY REPORT

Griet/Other institutes/Organiza tion Address	GRIET		Profes	sional Body	1	Institutional B	odv
Department	ME		TTOTES	Sional Body			ouy
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	Industry Visit Srie Vedass Bus Body firm, Medchal						
Title / Theme of the Event	Automobile Industry Technical Knowledge Enhancement						
Details of the Coordinator& Designation	Dr A.Anitha Lakshmi- Associate Professor (ME), GRIET B Ch Nookaraju- Associate Professor(ME), GRIET Dr R Raman Goud -Professor(ME),GRIET						
E 4 D 4 /D	From	То		No. of Day	rs		
Event Dates/Days	24/2/2023	24/2/2023		1			
Details of the Speaker / Guest Organization Address:	Mr. K Chaitanya – Senior Engineer, Srie Vedass Bus Body Firm				irm		
Participants	No.of Faculty	No. of UG stude	nts	No.of PG Students	No.of outside participant	Total Participan	ıts
(Teaching Faculty / Non- Teaching Faculty / Students)	3	41(III yr Mechanica Engineerin (2020-24ba	g	-			
Faculty Names & Designation	Dr A.Anitha Lakshmi- Associate Professor, GRIET B Ch Nookaraju- Associate Professor(ME), GRIET Dr R Raman Goud -Professor(ME),GRIET						

Summary of the	
Event	
IRG (in rupees)	
Deposited A/C no A/C name and date and other details	-
(enclose proof-A/C statement)	
Expenditure (in	
rupees)	
(Enclose proof-bills)	
	PO3: Design solutions for complex engineering problems and design system
	components or processes that meet the specified needs with appropriate
	consideration for the public health and safety, and the cultural, societal, and
	environmental considerations.
	PO7: Understand the impact of the professional engineering solutions in societal
POs attained with	and environmental contexts, and demonstrate the knowledge of, and need for
this Event (number and description)	sustainable development.
	PO11: Demonstrate knowledge and understanding of the engineering and
	management principles and apply these to one's own work, as a member and
	leader in a team, to manage projects and in multi-disciplinary environments.
	PSO1: Apply the concepts of computer aided design and manufacturing, material
	science engineering, thermal engineering technologies for design, analysis and maintenance of mechanical systems and processes.



Photographs of the event (Hard copy and Soft

(Hard copy and Soft copy)



To, The Primipal, GIRIET, Bachepally,

Hyderabad 22-02-2023

Subject: ITyear Nech Industrial visit Regd.

Respected sir,

Me chanical Department got the period visit the Bus Body firm M/s SRIE VEDASS In this, med chal. So we are planning to take if year students to visit the firm. I request you to provide transportation on 24/2/23 to visit to provide transportation on 24/2/23 to visit to Bus Body plant please consider the request.

Thanking you,

Kerelly do the needful

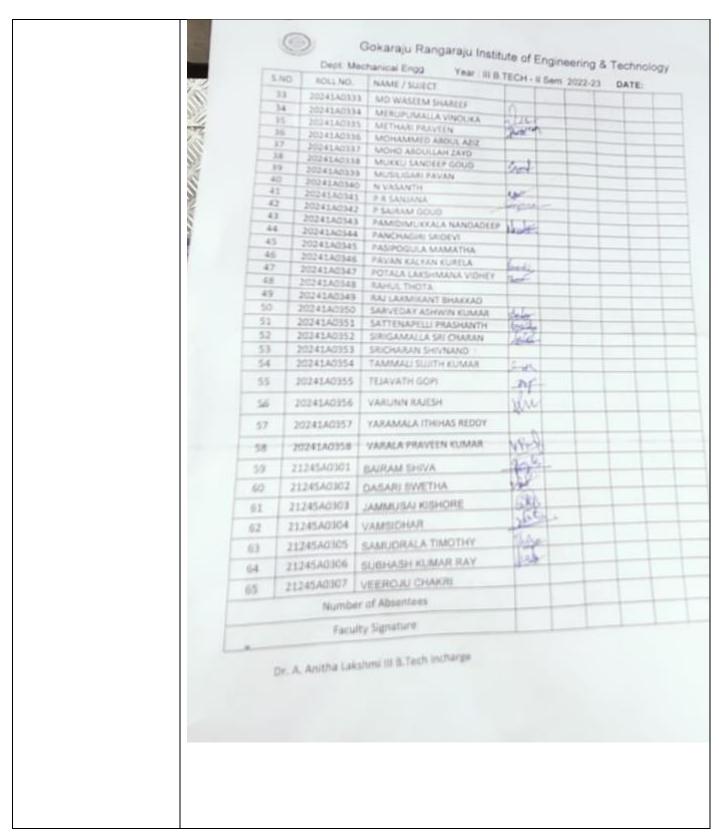
Revelly do the needful

Shorth Laushn your's faithfully, Dr. A. Amitha Laushn in I/c In Charge Mechanical Dept GRIET Bachupally.

J. Parres

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0		ohmi III B.Tech Incharge	



Proofs to be enclosed

- 1. Certificates copies- Enclosed
- 2.Profile of Speaker
- 3.PPT/Material as applicable. etc.,

INDUSTRIAL VISIT REPORT

Date of visit: 24th February 2023

Company: M/S Srie Vedass Bus Body firm, Medchal

INTRODUCTION

An industrial visit to "Srie Vedass Bus Body firm, Medchal" was successfully organized by the department of mechanical. Forty one students along with the faculty have visited the Bus Body Firm to understand how the technology works, production activity, management process and also to acquire knowledge and experience.



Established in 2005, India Srie Vedass Industries has gained immense expertise in supplying & trading of Auto body, mini buses bodies, bus bodies building etc. The supplier company is located in Hyderabad, Telangana and is one of the leading sellers of listed products. Buy Auto body, mini buses bodies, bus bodies building in bulk are the best quality products and service. We

were divided into two groups and escorted by our guide

Mr.Chaitanya.



We were then taken into the Bus body Building Firm and then to SVR Seating System to understand experience the entire process of fabrication of the seating system.

Sequence of Bus body building operation:

- Chassis Preparation
- Side and front framing
- Roof framing and rear end
- Truss panel riveted
- General inspection
- Roof panels
- Paneling and moulding
- final finish

All of these processes included automatic machines which were manually operates by the workers. Each head from the respective domains have clearly explained us step by step regarding the assembly of each and every part of the tractor. We also got a chance to view the operating and

functioning of the robotic arm that was used for the post painting process. After the assembly process, the manager of the Srie Vedass Industries had given us a brief about the company and the Sequence of Bus body building operation After 3:30 pm we boarded the college bus to get back to our college. We have reached our college by 5:00pm



Conclusion:

This industrial visit to Srie Vedass Industries enriched our knowledge and experience and also provided a great opportunity to learn about the industrial applications of the components that we were taught theoretically and also additional knowledge of seat fabrication using Polyyol and isocynate.



EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address	GRIET					
Department	ME		Profe	essional Boo	n v	nstitutional ody
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	Industry Visit Mahindra & Mahindra					
Title / Theme of the Event	Automobile Industry Technical Knowledge Enhancement					
Details of the Coordinator& Designation	Dr N Sateesh-Professor(ME), GRIET BCH Nookaraju- Associate Professor(ME), GRIET Dr R Raman Goud -Professor(ME),GRIET					
	From	То		No. of Da		
Event Dates/Days	11/2/2023	11/2/2023	3	1		
Details of the Speaker / Guest Organization Address:	Sai Kiran-	Training	office	er, Mahin	dra& Ma	hindra
	No.of Faculty	No. of UG stud	lents	No.of PG Students	No.of outside participant	Total Participants
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	3	52(III yr Mechanic Engineer (2020- 24batch		-		
Faculty Names & Designation	Dr N Sateesh-Professor(ME), GRIET BCH Nookaraju- Associate Professor(ME), GRIET Dr R Raman Goud -Professor(ME),GRIET					
Summary of the Event						

IRG (in rupees)	
Deposited A/C no A/C name and date and other details	-
(enclose proof-A/C statement)	
Expenditure (in rupees)	Rs1820/- (Cheque details attached)
(Enclose proof-bills)	
POs attained with this Event (number and description)	PO3: Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations. PO7: Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate the knowledge of, and need for sustainable development. PO11:Demonstrate knowledge and understanding of the engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments. PSO1: Apply the concepts of computer aided design and manufacturing, material science engineering, thermal engineering technologies for design, analysis and maintenance of mechanical systems and processes.



Photographs of the event

(Hard copy and Soft copy)







To Dt: 8/2/2023 the principal, GRIET, Hyderabad Dear si, Sub: - Request to arrange college bustampost facility for endustry visit - reg. This is to inform you that, Our III B-Tech ME Students willing to visit Mahindra & Mahindra, Zaheerabad Industry on 11/2/2023 (saturday) Kindly arrange tollege bus transport faccility on 11/2/2023 Morning 8.30 am. 1 No- of students: 55, faculty: 02 Itanking you su, Yours failtfully 18 B Dr. N-sateach prof (NE) & Dean Alami Affairs

Dr.N. Sateesh Professor Department of Mechanical Engineering Gokaraju Rangaraju Institute of Engineering and Technology(Autonomous) Bachupally,Hyderabad-500090 Mobile:+918985215775

III Mech Students list.xlsx

Fri, Feb 3, 2023 at 8:33 AM

JG SAIKIRAN «JG.SAIKIRAN@mahindra.com»
To: Sateesh Nagari «sateeshnagari1@gmail.com»
Co: KALSAIT GANESH «Kalsait.G.I@mahindra.com», ANDAWARAPU RAVI «ANDAWARAPU.RAVI@mahindra.com»
LAXMINARAYANA VANDANA «LAXMINARAYANA, VANDANA@mahindra.com», BABAIHAGARI MAHESHKUMAR
«BABAIHAGARI.MAHESHKUMAR @mahindra.com», PALANDE SANJAY «PALANDE SANJAY @mahindra.com»,
KOMARAIAH PADAMATI «KOMARAIAH.PADAMATI@mahindra.com», B VENKATARAMANARAO
«B.VENKATARAMANARAO@mahindra.com», DANDGE DADA «DANDGE.DADA@mahindra.com», EDPUGANTI
UMASANKARARAO «EDPUGANTI.UMASANKARARAO@mahindra.com»

We are happy to welcome you to our plant.

Please plan your visit on 11th Feb 2023.

Dear Laxmi, Please provide Tea, snacks & Lunch.

Dear Line managers, Please request you to please explain them the process.

Regards,

SAI KIRAN J G.

From: Sateesh Nagari <sateeshnagari1@gmail.com>
Sent: 01 February 2023 15:43
To: JG SAIKIRAN <JG,SAIKIRAN@mahindra.com>
Subject: Re: Sub: Request to give permission to visit your esteemed industry-reg

CAUTION: This email originated from outside of the Mahindra organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

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Gokaraju Rangaraju Institute of Engineering & Technology
Dept: Mechanical Engg Year : III B.TECH - II Sem 2022-23 DATE

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1	20241A0301	ARYAN BALAJI	days		
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31	20241A0331	MPRASANNA KUMAR REDDY	- A		
32	20241A0332	MARNENI SARIKA	Carlotte I		
	Numb	er of Absentees	Smikal		
		ulty Signature			



Proofs to be enclosed

- 1. Certificates copies- Enclosed
- 2.Profile of Speaker
- 3.PPT/Material as applicable. etc.,

Signature of Coordinator

Signature of HOD

INDUSTRIAL VISIT REPORT

Date of visit: 11th February 2023

Company: MAHINDRA TRACTOR PLANT ZAHEERABAD

INTRODUCTION

An industrial visit to "MAHINDRA TRACTOR PLANT ZAHEERABAD" was successfully organized by the department of mechanical. Fifty-two students along with the faculty have visited the tractor plant to understand how the technology works, production activity, management process and also to acquire knowledge and experience.



The mahindra tractor plant is around 92 kms from our college ,we boarded the college bus at 8:30 am and reported at the destination at 10:45am. After completing the security formalities and refreshment break ,Mr.Sai kiran(griet student from mechanical department) have received us and guided us .We were divided into two groups and escorted by our guide Mr.Sai kiran .



We were then taken into the tractor plant to understand experience the entire process of assembly of the tractor. The tractor assembly was done in four steps:

- The engine assembly
- The transmission system
- Pre-paint
- Post-paint

All of these processes included automatic machines which were manually operates by the workers. Each head from the respective domains have clearly explained us step by step regarding the assembly of each and every part of the tractor. We also got a chance to view the operating and functioning of the robotic arm that was used for the post painting process. After the assembly process, the manager of the Mahindra (zaheerabad) had given us a brief about the company and the manufacturing process of the tractors. We then had our lunch provided by the Mahindra company and then boarded the college bus to get back to our college. We have reached our college by 5:00pm



Conclusion:

This industrial visit to Mahindra tractor plant enriched our knowledge and experience and also provided a great opportunity to learn about the industrial applications of the components that we were taught theoretically amd also additional knowledge of transmission and distribution system.



EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	GRIET				And the second s
Department	ME Professional Body Institutional Body				
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	Industry	Visit			
Title / Theme of the Event	Hindustan Coca-cola Beverages Pvt. Ltd. Ameenpura, Hyderabad				
Details of the Coordinator& Designation	 Dr. S. Ravi Sekhar (659), Asst. Prof. Dept. of ME D.S.Nagaraju(324) Assoc. Prof., Dept. of ME 				
Event Detec/De	From	То	No. of Da	ays	
Event Dates/Days	21/12/2019	_	01	-	
Details of the Speaker / Guest Organization Address:	Hindustan (Ameenpura	Coca-co	ola Beverag rabad	es Pvt. Ltd	•
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	No.of Faculty	No. of UG students	No.of PG Students	No.of outside participants	Total Participants
Enclose participants list	02	70	0	0	72
Faculty Names & Designation			1	1	

	In this company products are manufactured in different sections
	Section 1: Blow Max where the bottles are given a different shape.
Summary of the Event	Section 2: Two containers which consists of Syrup and Carbonated water these are mixed and bottles were filled automatically.
	Section3: In another section these bottles are Sealed and Labeled. Damaged and in completed filled bottles are separated.
	There is a video show regarding the safety precautions which we need to follow inside the company
IRG (in rupees)	
Deposited A/C no A/C name and date and other	NA
details(enclose proof-A/C	NA .
statement)	
Expenditure (in rupees)	Do 200/ (Doing I)
(Enclose proof-bills)	Rs. 200/-(Drivers Lunch)
POs attained with this Event (number and description)	L. Recognize the need for and an ability to engage in life-long learning H. understands professional and ethical responsibilities F. Understand the impact of engineering solutions in a global, economic and social context.
Photographs of the event (Hard copy and Soft copy)	
Proofs:	
1. Certificates copies	
2.Profile of Speaker 3.PPT/Material as	Photos
applicable. etc.,	

Signature of Coordinator

Signature of HOD



Date: 17/12/2019

The Principal, GRIET, Bachupally. Hyderabad-500090

Sub: Request to Visit `` HINDUSTA COCA-COLA BEVERAGES PVT LIMITED", Industrial Estate, Ameenpur, Hyderabad.

Respected Sir,

We the Faculty of Mechanical Engineering Department, Planning an Industrial visit for B.Tech II year (Mech) students to Coca Cola Factory Industrial Estate, Ameenpur –Hyderabad on 21st December -2019(10:00 AM to 3:00 PM). Hence we request you to provide permission to visit and transport facility for sixty (60) students.

Thanking you Sir,

Sin, Kindly Permit

Yours Sincerely,

Dr.S.Ravi Sekhar (6Ŝ9)

D.S.Naga Raju (453)

Parly interpretations (ADSA)

Till why

Q? My

Consent Letter .doc

From: M Pardha Saradhi (msaradhi@coca-cola.in)

To: vsuryanarayanaraju@coca-cola.in

Cc. 7starschildren@gmail.com

Date: Thursday, 19 December, 2019, 05:02 pm IST

Dear Sirs/ Madams.

Thank you for confirming the visit of your students to really have the finest digital experience and world class technology.

Videography and photography are planned during the visit of experience centre and we may up load photos and videos in our website. Hence there is a possibility of your students be in the photos or videos that may up loaded in the website and not to have nay issues in future, we seek the consent of the same in the attached formate.

If the students did not have the phone number or mail id, it is fine mentioning NA.

Please take a print out and get it copied, for filling it (one for each student) appreciate if you can put the school / college round seal on each page.

Would request you to fill the format, at least during the travel time from your school to our plant enabling to save time and hassle free entry and visit.

Thanking and wishing your children all the best.

Regards,

PARDHA SARADHI M

NATIONAL MANAGER - PUBLIC AFFAIRS AND COMMUNICATIONS

HINDUSTAN COCA-COLA BEVERAGES PVT LTD

9985922999

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Consent Letter .doc



Gokaraju Rangaraju Institute of Engineering & Technology

Industrial Visit at Hindustan Coco-Cola Beverages Pvt. Ltd, Hyderabad

Dept: Mechanical Engineering

Date:21-12-2019

Roll No	Name of the student	Signature
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18241A0303	Alla Shreshta	
18241A0304	Appana Nikhil	allen
18241A0305	B Dhanush	Dant
18241A0306	Babbepalli Radhakrishna Saisurya Sashank	las
18241A0307	Bunadri Sai Harshavardhan	Herry
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18241A0313	Chowdarigari Maheswari Reddy	Mal
18241A0314	Sundara Sivakumar Chodavarapu	Ada -
18241A0315	Dudi Shivaram	Der
18241A0316	Dundigalla Hemanth Guptha	fred
18241A0317	Erusalagandi Abhishek Chary	Adia
18241A0318	Edugu Srinath	
18241A0319	G Sattya Viikrama Reddy	Suleddy.
18241A0320	G Suneesh	Ale
18241A0321	Gudiga Vinith Yadav	(o) John
18241A0322	Gattu Uday Shankar	
18241A0323	Goli Anvitha	Amilha
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18241A0325	J Harshit	parable
18241A0327	Jayanth Reddy T	
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18241A0351	Shaik Usman Ali Basha	COD 10 a
18241A0352		Sklasha
18241A0353	Tapila Vijay Kishore Thammu Rakesh	
18241A0354		
18241A0355	Thumpuru Prasanna Laxmi	
18241A0356	V Sai Sankalp	
18241A0357	Vallipalli Sri Bhargava Sai	(4.1.16)
18241A0358	Vasu Kumar Reddy Sirigiri	Chiqiki
18241A0359	Yaswant Krishna Uppada	100
18241A0360	Yata Dheeraj	Theory y
19245A0301	ANIL KUMAR SANGANAMONI	101
19245A0302	CHINTALA RAMYA	Char
19245A0303	GUGULOTH SUMATHI	
19245A0304	KATUKURI VAMSHINATH	() 20
19245A0305	MATIKYALA SAMUEL PREETHI	Keethi
19245A0306	NENAVATH MOUNIKA	1
18241A0361	Aditya Aggarwal	Honge
18241A0362	Akunuri Prathyusha	
18241A0363	Athikha Sultana	
18241A0364	B Kalyan Sai	
18241A0365	B R Chitra Lekha	4
18241A0366	Banoth Kamal Tej	Loypot II
18241A0367	Baury Baldev Singh	Duewing
18241A0368	Beeda Santhosh Reddy	· kust
18241A0369	Bonkuri Vidyasagar	611
18241A0370	Chamakura Rohith Reddy	- Ceday
18241A0371	Challa Ranjith Kumar	24.019
18241A0372	Chandan Jain	Nu
18241A0373	Choudary Sonika	Cha
18241A0374	Dhimmayagari Krishna Prasad	FPON
18241A0375	Dharmarajula Krishna Mohan	BMB
18241A0376	Dundumulla Sai Vikas Reddy	B
18241A0377	Duvvanthula Harichandana Reddy	
18241A0378	Edara Gayathri	Garlin
18241A0379	Gaddala Keerthana	V
18241A0380	Gaddameedi Ganesh	(6)
18241A0381	Gangavath Suresh	
18241A0382	Gutta Yeshwenth	1,000
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18241A0384	Iruku Naga Sai Viswanath	/
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GRIET/6C/G/19-20

EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	Gokaraju Rangaraju Institute of Engineering & Technology, Bachupally, Hyderabad-500090, India							
Donautosat	MECHANICALD EPARTMENT		Professional Body SAE		IV I	Institutional Body		
Department					,	SAE GRIET		
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities				lustrial Visit	- I	•		
Title / Theme of the Event	-							
Details of the Coordinator & Designation	Mr. K. Sunil Kumar Reddy, Associate Professor, Mechanical Department							
Event Detec/Deve	From	То	To No. of Days		Days			
Event Dates/Days	14thDec2019 AM	14 _{th} De	c 2019PM	1				
Details of the Speaker / Guest Organization GRIET					, and a second			
Participants (Teaching Faculty / Non-Teaching Faculty /	No.of Faculty	No. ofUG studer		No. of PG Students	No. of outside participan		Total Participants	
Students)	02	35					35	
Faculty Names & Designation	K. Sunil Kumar Associate Profes		y					

	Society of Automobile Engineering India Student Collegists alubin			
Summary of the Event	Society of Automobile Engineering India Student Collegiate club in Gokaraju Rangaraju Institute of Engineering and Technology has organized an Industrial visit to Miyapur Bus Body Unit on 14 December, 2019 from 10:00 AM to 2:00 PM for the students of Mechanical Engineering (SAE Students). The visit is organized with prior permission and guidance of our Head of the Department Mr.N.Sateesh and our Dean of Student Affairs Mr. Jayahari, Mr. Sunil Kumar Reddy is our co-coordinator for the whole industrial visit trip			
IRG (in rupees)				
	Total expenditure for visit Rs.600.			
Expenditure (in rupees)				
POs attained with this Event (number and description)	 a. Ability to design a chasis. b. Ability to use modern engineering tools. c. Ability to work effectively as an individual or in a team and to function on multi-disciplinary context. d. Ability to recognize the need for and an ability to engage in lifelong learning. 			
Photographs of the event (Hard copy and Soft copy)				
Proofs: 1.Certificates copies 2.Profile of Speaker 3.PPT/Material as applicable. etc.,	Attached			

Signatureofcoordinator

Signature of HOD

SAE Collegiate Club's Industrial Visit to Miyapur Bus Body Unit

23 December, 2019

Society of Automobile Engineering India Student Collegiate club in Gokaraju Rangaraju Institute of Engineering and Technology has organized an Industrial visit to Miyapur Bus Body Unit on 14 December, 2019 from 10:00 AM to 2:00 PM for the students of Mechanical Engineering (SAE Students).

The visit is organized with prior permission and guidance of our Head of the Department Mr. N.Sateesh and our Dean of Student Affairs Mr. Jayahari

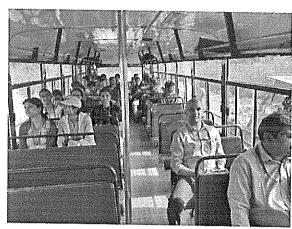
Mr. Sunil Kumar Reddy was our co-coordinator for the whole industrial visit trip.

We have started from college at 9:30 AM (via college bus) and reached Miyapur Bus Body Unit by 10:00 AM. As soon as we reached, we met Mr. Srinivasulu, the Supervisor of the whole Bus Body Unit who got placed in there in the year 2007. He was our guide to the whole visit and took all the necessary actions and precautions during our visit. He explained about the necessity of this unit and the facilities available in the infrastructure. We learned the life cycle of a Heavy Transport Vehicle and basic design considerations made, in order to sustain any condition faced in the means of transport.

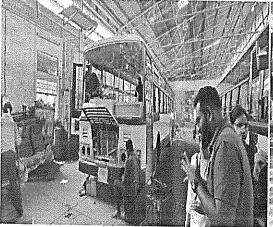
In the unit, all the sections are divided and put in well organized manner such that, the processes that needs to be done, are taken in a specific manufacturing order which minimized the complexity experienced during their working hours. Their manufacturing and fabrication process of a bus has included many peaks and perks, on which they were facilitated with huge machinery and high employment. They demonstrated about how all the machinery works and at which process and purpose they were used. Their hospitality and response was very pleasing. At last we completed our trip at 2:00 PM. We returned to our college at 2:30 PM from the Unit.

This Industrial visit has given us major exposure to most of the present industrial approach and the factors considered while we make a forward step towards a decision. We learned how to improve their present technology present in the unit to an advanced state, thereby reducing their human effort and time efficiency. This has been a productive trip to all the students who attended the visit.

Gallery:









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Sign in

Signing in will sign you into Hangouts across Google
Learn more

Requesting permission to visit bus body

Kadaru Sunil K Reddy

Sir/madam I K.Sunil Kumar Reddy, Associate Professor in Mecha

cme@tsrtc.telangana.gov.in

Sir, Pl contact our Works Manager, Bus body unit, Miyapur on 910

Kadaru Sunil K Reddy <kadaru.s@gmail.com>

to cme@tsrtc.telangana.gov.in

Sir

Good afternoon

Thank you for giving an opportunity to GRIET SAE students to visit I

Thank you

Regards

K.Sunil Kumar Reddy Associate Professor Mechanical Department

GRIET

Reply

Forward

izn.	LIST OF	STUDENTS	VISITED INDU	STRY
5.40	Name	UNDER SAE	974DEC. 2019	[14/12/2019]
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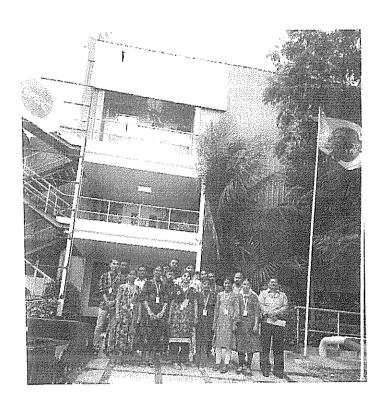
EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	GRIET					
Department	ME Professional Body Institutional Body					
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	Industry Visit					
Title / Theme of the Event	Hindustan Coca-Cola Beverages Pvt. Ltd. Ameen Pura, Hyderabad					
Details of the Coordinator& Designation	 Dr. S. Ravi Sekhar (659), Asst. Proof., Dept. of ME Ms. M. Balu bai Asst. Proof., Dept. of ME 					
	From	То	No. of Days			
Event Dates/Days	21/08/2019	Last	01			
Details of the Speaker / Guest Organization Address:	Hindustan Coca-Cola Beverages Pvt. Ltd. Ameen Pura, Hyderabad					
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	No. of Faculty	No. of UG students	No. of PG Students	No. of outside participants	Total Participants	
Enclose participants list	02	0	21	0	23	
Faculty Names & Designation		1				

		In this company products are manufactured in different sections Section 1: Blow Max where the bottles are given a different shape.
Summary of	ary of the Event	Section 2: Two containers which consists of Syrup and Carbonated water these are mixed and bottles were filled automatically.
	ary of the Event	Section3: In another section these bottles are Sealed and Labeled. Damaged and in completed filled bottles are separated. Section4: Palletization, packing and shifting to godown Section 5: Effluent treatment
		There is a video show regarding the safety precautions which we need to follow inside the company
Depos name	in rupees) ited A/C no A/C and date and other s(enclose proof-A/C nent)	NA
	nditure (in rupees) ose proof-bills)	Rs. 200/-(Drivers Lunch)
Event	attained with this trand description)	L. Recognize the need for and an ability to engage in life-long learning H. understands professional and ethical responsibilities F. Understand the impact of engineering solutions in a global, economic and social context.
	ographs of the event	
2.Pro 3.PP	fs: rtificates copies ofile of Speaker T/Material as icable. etc.,	Photos .

Daviseshor Signature of Coordinator

Signature of HOD



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GRIET

Ms.M.Balubai

17.8.2019

Class Coordinator - M.Tech DFM

GRIET, Hyderabad

Τo

The Principal

GRIET, Hyderabad

Respected sir,

Sub: Industry visit for M.Tech students - regd

We would like to take our II year M.Tech (DFM - 14 students & TE - 12 students) accommodated with 2 faculty members, For an industrial visit to Hindustan Coca Cola Beverages Pvt Ltd, Hyderabad, an automated sector on coming Wednesday - 21.8.2019 around 11 am to 2 pm. I kindly request you to give permission, sanction transport to & fro and do the needful.

Thanking you

Yours Truly

Ms M Raluhai

HOD/Mechanical Engg

Dean/ Students Affair

Principal

TPT-ilc Kindly assist

5:00 00

Transport Incharge



GOKARAJU RANGARAJU

Institute of Engineering and Technology

(Autonomous)

Approved by AICTE, New Delhi - Permanently affiliated to INTUH, Hyderabad Accredited by NAAC with 'A' grade

GRIET/Mech/08/19-20

17th August 2019

21/03/19 21/03/19 9/03/19

Τo The HR Manager, Hindustan Coca-Cola Beverages Pvt Ltd Industrial Estate, Survey No.:169 Ameenpur, Hyderabad- 502032 Telangana State

Industry visit of GRIET M Tech-Mechanical Engineering students

Dear Sir,

Gokaraju Rangaraju Institute of Engineering and Technology was established in the year 1997. The institute is offering 6 UG and 9 PG programs. Autonomous status is conferred to GRIET by UGC and the institute is permanently affiliated to JNTUH, Hyderabad. GRIET also has NAAC A+ and NBA accreditation status.

We would like to inform you that, our II M. Tech (Therma & DFM) Mechanical Engineering students are interested to visit your industry. Industry visit is essential to the students to obtain program outcomes of Mechanical Engineering. The total strength of students is 30. We would appreciate, if all the students are given opportunity to visit as per your convenience on 21st August 2019 at 11:00 a.m.

We would be obliged, if you accord permission for the students to visit your industry at the earliest. towardam kan

Hoping to hear from you soon.

Thanking you,

Regards...

1

Dr S. Ravi Sekhar

Department of Mechanical Engineering

Gokaraju Rangaraju Institute of Engineering and Technology (Autonomous)

Bachupally, Hyderabad-500090

Mobile: +91 9010643178

Bachupally, Kukatpally, Hyderabad - 500 090, Telangana, India Cell: 7207344440 / 7207714441 e-mail: info@griet.ac.in, www.griet.ac.in

Gokaraju Rangaraju Institute of Engineering and Technology, Hyderabad

Date: 21/8/2019

Industrial visit report

An industrial visit To Coca Cola Company Private Limited located Ameenpur, Hyderabad was organized by the Mechanical Department of GRIET on Wednesday, 21th august 2019. Twenty Mechanical Engineering students and two faculties visited to Coco Cola Pvt. Ltd. to interact with the Industry people to understand current market scenarios, how production process takes place. In this we were curious about how fully automated industry works how they are operated and controlled.

In the afternoon at 12:00 pm we visited to Coca Cola Pvt. Ltd. The Technical Head of Coca Cola Pvt. Ltd. conducted very informative session for the students. He explained some safety measures that we must take in industry, and he explained the evacuation steps we must take when there is a fire alarm. Then he given a brief description of Coca Cola Pvt ltd like, how many branches they have, what kind of products they produce like carbonated drinks like Limca, Sprite, Kinley and flavored juices like Maaza, Minute maid, Fanta and Coca Cola, Thumbs Up beverages and what is their production capacity.

Then they offered us a Maaza of 250ml. They explained us the production process which includes the extraction of pulp from Alphonso mango, fermentation process and the product code inscribed on the tetra pack in detail. They even explained about water treatment plants and inspection procedures. They use three different types of bottles like PET (Polyethylene terephthalate) Material, Glass material, Tetra pack bottles. They follow different inspection procedures for different bottle materials. They explained about waste water disposal procedures.

Finally, we entered the plant!!! It is a massive plant with a large flexible automation set up. There are three blocks where in one block PET bottles are blow molded and travels on conveyor they are automatically filled with the syrup, capped collected in boxes of at least 30 capacity and these are moved on roller conveyor and there is pneumatic lifting machine which lifts these boxes and patches 3 to 4 boxes together. Then these boxes are wrapped with a plastic cover using octopus stretch wrapping machine. The fork lift takes these boxes to the ware houses. The capacity of this block is 700 bottles per minute. There is a same block of 500 bottles per minute (BTM) with same equipment setup.

The second block is glass bottle filling equipment set up this block which is also fully automated. There is a bottle washer set up which cleans the bottle with chemical cleaning agents. Finally cleans with soft water then sends to filling and capping. The capacity of this block is 300 bottles per minute (BTM).

The final block is Tetra pack filing. In this process the tetra pack bundles are mounted on a shaft with a rotary motor. The next step in this method is the bundle of tetra packs will be un wounded and sized according to the pack. Later the sized packs are bulged with the help of an air blower. Next, they are filled with Mazza.

Next, we visited the waste water treatment plant. Here they purify the waste water in 3 steps. The treated water is utilized for aquarium. Later he clarifies our doubts.

It was a memorable experience with lot of knowledge sharing. Finally, we left the premises at 2.00 p.m. It was an informative, interesting and a successful visit. We express our thanks to the Technical Head and all team members of Coca Cola Pvt. Ltd. who spent their valuable time for us. We also thank to our respected Dr. Rama Subbaiah sir, Dr. Ravi Sekhar sir and Ms. M. Balubai mam and who arranged such an informative program.

Thanking You

G. Lakshmi Prasanna

I was thrilled) to visit the Coca-Cola manufacturing unit plant for the first time . What a treat it was to see the actual process from the onset of the pre-form bottles passing from one point to another point an traveling down for filling line until the moment to the final product is sealed for delivery, and ultimately returned, recycled and repeated (in other cases). We have seen various number of automated operations like bottle making, filling, labeling, Inspection, packing etc.

An I'm so thankful to Dr.RaviSekhar sir an Ms.M.Balubai mam for giving us the great opportunity to visit the "COCA-COLA MANUFACTURING UNIT"

Thanking you

K SAI KIRAN

A Report on Industrial visit at com related it of

21-02-2019

Cora cola Curpani vant Animitated in translated at treated at Hindustan Cora Cola Prevenages prototted plant heated at Amenpula Village near in milijapun, thytesibad

- too were visited the plant to know the information remains the marcefacturing details and Supply their, total quality and of the plant

To understanding the manufacturing process inside the plant and it was infrintere and entiting to leave about productive designing of the Commodity, purposation, Controlling, packaging and labelling, distribution process

"CEO" of Hindustan coca-cola put ltd - Chairstina Ruggiero + The accorded video of Chairstina Ruggiero garreted withe visitals & Explained about the safety parecautions invite the plant

The technical staff were taken inside the plant and were allowed to see the observations through glass windows.

Entry into the mainsite of manufacturing operations was not allowed due to hygiene and quality issues

Paoduct Paltidio

- (I) (oke
- (2) Thurm up
- (3) Sprite
- (4) Fanta
- (5) Diet coke
- (6) Maaza
- (7) Minute maid (Apple, Pulppy olinge)
- (8) Kinely water

 &
 Kinely Goda

ABOUT PRODUCTION PROCESS:

- * Nator Tracalment Plant (using RD)
- * addle working plant (The parents duration is 20 numbers)
- Bottles are then sent through the inspection center

Systup steom &-

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- + The soom to well equipped with irresultance and litera
- * Impacted bottless are gradually come order the diffration
- * Contorpoled Egypup by the time-fills the little anching
- * The exact state of filling is 400 GPM, 600 SEPT
- The views of Thurs up bothers moving along a conveyed little
- * Estimation sales for nation fours
- After filling of bottles, the bottles wont in the large the subotts the

Detect with the electronic machine with 260

- * PADS are used to proke by the sidelic asm
 - y using octobres machine
 - -> Maaza (This pulp will made in Noth Inita)

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EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	GRIET					
Department	ME Professional Body Institutional Body					
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	Industry Visit					
Title / Theme of the Event	Hindustan Coca-cola Beverages Pvt. Ltd. Ameenpura, Hyderabad					
Details of the Coordinator& Designation	Asst. 2. M.Sre	Proof., leekanth	khar(659), Dept. of ME ept. of ME	Ç		
	From	То	No. of Da	ays		
Event Dates/Days	05/08/2019	-	01			
Details of the Speaker / Guest Organization Address: Hindustan Coca-cola Beverages Pvt. Ltd. Ameenpura, Hyderabad						
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	No.of Faculty	Of III Outside				
Enclose participants list	02	57	0	0	59	
Faculty Names & Designation		1			1	







GOKARAJU RANGARAJU INSTITUTE OF ENGINEERING AND TECHNOLOGY

Report on Industrial visit

Hindustan Coca-Cola Beverages Pvt.Ltd. Dt.5-8-2019

We had an industrial visit to Coca-Cola company in the morning. Before entering into the industry, they gave us instructions which are to be followed in the industry. After listening to the instructions, we went into the industry one by one.

One of the supervisors of the unit was given to us as a guide to help us in the visit. He explained us about the machines used in this industry. He explained us about the production of the cool drinks. And, their preparation and contents in the particulars We have visited different sections like blow max where the bottles are given defined shape by blowing hot air into them and bottle cleanser where the glass bottles are cleaned by sending them into a hot water tub.

The supervisor also said that the syrup concentration will be fixed by the head department of the company. And depending on the type of drink they change the concentration of CO2.

Unfortunately, there was an inspection in the industry. We could not explore much and there was no production for the day. As we exited the industry, they gave us complimentary drinks. It was good experience for us.

GOKARAJU RANGARAJU INSTITUTE OF ENGINEERING AND TECHNOLOGY

Dated:5th August 2019

Report on:

Industrial visit to Hindustan Coca-Cola Beverages Pvt Ltd. On 5thAugust201, we the students of Mechanical Engineering (3rd year) of GRIET were taken to the Hindustan Coca-Cola Beverages Pvt Ltd, Ameenpur Unit. Hyderabad.

First, we have entered a room where the instructor has shown us a video regarding the safety precautions which we need to follow inside the company. Later, we entered the company, there we were guided by one of the incharges. He explained us about the machinery and its working. There were different sections like blow max where plastic bottles are given a definite shape, filling section where the liquids from two containers one consisting syrup and the other carbonated water is mixed and the bottles were filled with the mixture, sealing section where the filled bottles were sealed, labeling section where the bottles were labeled and finally imperfect bottles were separated and remaining bottles were packed and ready for the sale. This company manufactures Sprite, Maaza, and Soda etc. Before leaving they provided complimentary drinks for us.

This company mostly is with automatic machines, this made the company to have high production rate of about 30,000 bottles for a day in the single unit.



Gokaraju Rangaraju Institute of Engineering & Technology

Industrial Visit at Hindustan Coco-Cola Beverages Pvt. Ltd, Hyderabad

Dept: Mechanical Engineering

Date:05-08-2019

Doll No.	Name of the student	Signature
Roll No		
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GOKARAJU RANGARAJU

Institute of Engineering and Technology

(Autonomous)

Approved by AICTE, New Delhi - Permanently affiliated to INTURE Mean Accredited by NAAC with Named

GRIET/Mech/07/19-20

To
The HR Manager,
Hindustan Coca-Cola Beverages Pvt Ltd
Industrial Estate, Survey No.:169
Ameenpur, Hyderabad- 502032
Telangana State

Industry visit of GRIET B. Tech-Mechanical Engineering studens .

Dear Şir,

Gokaraju Rangaraju Institute of Engineering and Technology was not 1997. The institute is offering 6 UG and 9 PG programs. Autonomical and 3 GRIET by UGC and the institute is permanently affiliated to INTURE Hydrocker has NAAC A+ and NBA accreditation status.

We would like to inform you that, our III B.Tech. Mechanical interested to visit your industry. Industry visit is exactly to the exactly continued and continued appreciate, if all the students are given opportunity to visit at per your continued of visit date and time.

We would be obliged, if you accord permission for the students to zear and a carriest.

Hoping to hear from you soon.

Thanking you,

Regards...

Dr S. Ravi Sekhar

Asst Professor

Department of Mechanical Engineering

Gokaraju Rangaraju Institute of Engineering and Technology. Aut manager

Bachupally, Hyderabad-500090

Mobile: +91 9010643178

Bachupally, Kukatpally, Hyderabad (1914) (1915) (1916) (19



EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	GokarajuRangaraju Institute of Engineering & Technology, Hyderabad				
Department	Mechanical	Profes	sional Bod	y Inst	itutional y
T.	Engineering		SAE		
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities	-Industry Visit Activity to Bharath Heavy Electricals Limited -				Electricals
Title / Theme of the Event	"Study of Steam Turbine and Gas Turbines Manufacturing from raw material to final Product"				
Details of the Coordinator& Designation	B Ch Nookaraju& D S Nagaraju Associate Professors				
	From	ľo	No. of Da	ıys	
Event Dates/Days	31/7/2019	31/7/2019	01 day		
Details of the Speaker / Guest Organization Address:	Sri A Venug Steam Turbin	shwar Cha gopal, Additione and Gas Tu achandrapurar	nal Gener rbine Produ	al Manager, uction Unit,	
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	No.of Faculty	No. of UG students	No.of PG Students	No.of outside participants	
1 addity / Otadents)	02	57	-		59
Faculty Names & Designation	1	Nookaraju, A Nagaraju, Asso			

Summary of the Event	Refer attached document
IRG (in rupees) Deposited A/C no A/C name and date and other details (enclose proof-A/C statement)	Not Applicable
Expenditure (in rupees) (Enclose proof-bills)	Rs .400/-
POs attained with this Event (number and description)	 (b) Analyze the problem and interpret data (c) Design a system component and process to meet mechanical engineering requirement (h) Understand the professional and ethical responsibility
Photographs of the event (Hard copy and Soft copy)	Refer attached document -
Proofs: 1.Certificates copies 2.Profile of Speaker 3.PPT/Material as applicable. etc.,	Refer attached document

Signature of Coordinator

BCh Nookargin Assoc Profi Signature of HOD

IndustrialVisit Report Bharath Heavy Electricals Limited

Bharat Heavy Electricals Limited is one of Maharatna PSU's in India, mostly famous for its Energy production units and innovations in the field of increasing the efficiency of turbines and compressors. We entered the workshop floor with helmets on to prevent any misfortune. Everything on the workshop floor are well very well organized and machinery maintenance was excellent. Firstly, we were given brief introduction of all precautions to be considered while on the workshop floor. It was further accompanied by detailed discussion of Rankine cycle and various elements involved in it, to give us brief introduction about the parts manufactured, assembled and tested at various sections of the floor. Thus, we were told that the turbines manufactured here are High pressure, intermediate pressure and low-pressure impulse-reaction type turbines. The first we encountered CNC Horizontal machine which includes operations like Milling Boring and drilling except turning. We were told that the accuracy of all the CNC machines were about 2 microns which was very fine in finish. In series we went on to other large and small shop desks where other operators were busy fixing and adjusting the position of guide blades in the guide vanes around the casing. All the castings were so huge enough to fit a room size of 100 sq. metre area. The next machine we saw was vertical drilling and boring machine with 4 axis of freedom one of which could be obtained by rotating and moving the base table. Every part of the turbine was made in different corners of the workshop. There was an assembly section where all the pats were brought either in train or on DOLANG 80/20 TONNE cranes attached on the top of the floor supported by fixed and continuous beams. After assembling of all the parts, the casing and guide blades attached to it were tested in a pressure testing machine with FOS 1.2 i.e. the pressure developed in the casing was 1.2 times that of normal working pressure which could help analysts to detect any blowholes, leakage of steam or any other manufacturing defects in turbine. Then we were shown various types of guide blades and moving blade along with their designs

Moving blades consists of following parts

- 1. Root for fixing the casing
- Working profile aerofoil shape
- 3. Shroud the upper most part

Some other were L type T type Xmas tree type and fork type roots to prevent any damage due to horizontal axial thrust. The roots were locked by drilling and pinning. Other design consideration like through holes were made in order to reduce the vibrations by damping them. We were told that the highest efficiency obtained is by using twisted blades made of Ni-Cr alloy which imparts high strength and is also corrosion resistant. Later, we were informed that the boiler plants were about 4 kilometres away from the testing centres to prevent any loss of life according to the government norms. Looking at our interest and enthusiasm for learning our guide took us to CNC milling machine where we were shown various drawing charts of shafts of different sizes and how to understand and read the drawing which is considered as the most important part as a production engineer. Further we were guided about how to prepare for GATE and the internships and projects going on in BHEL.







भारत हेवी इलेक्ट्रिकल्स लिमिटेड Bharat Heavy Electricals Limited

A Cost - India and a color colors

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Phone No: 040 - 2318 2227.

DATE: 31/07/2019

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Tub Correction and Industrial Visit on 11/07/2019 - Pos

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Thanking you.

four Sincerely.

MURALGOPAL Sub-Additional Engineer

CRPH DEPARTMENT

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GOKARAJU RANGARAJU

Institute of Engineering and Technology

(Autonomous)

Approved by AICTE, New Delhi - Permanently affiliated to JNTUH, Hyderabad Accredited by NAAC with 'A' grade

31/1/19

GRIET/ME/9C/G/19-20

10 July 2019

To DGM · Public Relations · BHEL, Hyderabad

Industry visit of GRIET B.Tech-Mechanical Engineering students on 31/07/2019-Regd.

Dear Sir,

Gokaraju Rangaraju Institute of Engineering and Technology was established in the year 1997. The institute is offering 8 UG and 6 PG programs. Autonomous status is conferred to GRIET by UGC and the institute is permanently affiliated to JNTUH, Hyderabad. GRIET also has NAAC A+ and NBA accreditation status.

We would like to inform you that, our III B.Tech.-Mechanical Engineering students are interested to visit your industry. Industry visit is essential to the students to obtain program outcomes of Mechanical Engineering. The total strength of students and faculty is 60. We would appreciate, if all the students are given opportunity to visit as per your convenience in terms of batches and time of visit.

We would be obliged, if you accord permission for the students to visit your industry at the earliest.

Hoping to hear from you soon.

Thanking you,

Yours sincerely

Head of the Department

Mechanical Engineering

Head of the Department Mechanical Engineering

GOKARAJU RANGARAJU

Institute of Engineering and Technology

Bachupally, Hyderabad-500 090

nowyosie oriel. ac. 10

Bachupally, Kukatpally, Hyderabad - 500 090, Telangana, India Cell: 7207344440 / 7207714441 e-mail: info@griet.ac.in, www.griet.ac.in



BHARAT HEAVY ELECTRICALS LIMITED RAMACHANDRAPURAM: HYDERABAD-32.

(180 9001, 180 14001 & OHSAS 18001 Certified Company)

Safety Guidelines for Visitors

(Coordinator shall appraise himself and the group regarding the following instructions)

- Your Safety is utmost concern to BHEL. All Visitors shall abide by the Rules and Regulations of BHEL.
- 2. Visitors shall Wear Shoes & Helmets while entering the Factory premises. (The BHEL Guide will issue Helmets).
- 3. Do not enter areas, other than the places where the Guide takes you.
- 4. All visitors shall follow instructions given by their respective Guide.
- 5. Loose / Long Flap clothes shall not be worn near moving/rotating machines.
- 6. Dupatta, Chunny etc. shall not be hanging loosely which may be caught with machine parts.
- 7. Specific Personal Protective Equipments (PPEs) (if required), shall be collected from concerned officials to visit shop floor areas.
- 8. Visitors shall not Switch-on and operate any equipments/machines.
- 9. Visitors shall not go near to high pressure testing and high temperature areas, furnaces or climb up-on any equipments/machines.
- 10. Do not panic in the event of any emergency. Loc' for Emergency Assembly Boards displayed in the factory premises.
- 11. In case of emergency, move safely to nearby Assembly Points/Factory Gate with the help of BHEL Staff.
- 12. Siren Calls for:
 - a. Shift Change : Straight Siren will be sounded for I minute.
 - b. Major Fire/Cas Leak: Wailing type Siren will be sounded for 5 minutes.
 - c. All Clear Signal Straight Siren will be sounded for 2 minutes.
- 13. In Case of Emergency Call,
 - a. CISF Control Room : Phone No. 040-2318 4190/2333.
 - b. Fire Control Room .: Phone No. 040-2318 2500/3 11/3666
 - c. Ambulance Phone 3::Phone No. 040-2318 4155/2556/4187 (FMC).
- 14. Do not carry any document belonging to BHEL.
- 15. Photography inside the Factory premises is strictly prohibited.
- 16. Carrying Weapons, Blectronic Gadgets like Rnd htransistors, Mobile phones, Storage Devices.

 Photography equipment's, Intoxicants, Narcotics etc., strictly prohibited inside the plant.
- 17. Please leave the Factory premises as soon as visit is over.
- 18. Deposit Helmets at the place of issue before leaving the Factory premises.
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- 20/BHEL will not be responsible and shall not pay any compensation for any injury that may arise during course of and/or arising out of the visit.

l undertake that all instructions are explained and understood by our group and will ensure strict compliance to Sufety & Security requirements of BHEL.

(Signature of HOD/PRINCIPAL)
(with office seal)

Head of the Department
Mechanical Engineering
GOKARAJU RANGARAJU
Institute of Engineering and Technology
Bactupally, Hyderabad-500 090



GOKARAJU RANGARAJU

Institute of Engineering and Technology

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GRIET/ME/9C/G/19-20

10 July 2019

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Yours sincerely

Head of the Department Mechanical Engineering

Head of the Departme: ... Mechanical Engineering GOKARAJU RANGARAJU

Institute of Engineering and Technology Bachupally, Hyderabad-800 09n

> Bachupally, Kukatpally, Hyderabad - 500 090, Telangana, India Cell: 7207344440 / 7207714441 e-mail: info@griet.ac.in, www.griet.ac.in



Fw: Griet students visit to Bhelon 31/7/19 request letter

1 message

nooka raju <nookaraju@griet.ac.in>

To: "bulipechinanookaraju@gmail.com" <bulipechinanookaraju@gmail.com>

Fri, Jul 26, 2019 at 9:59 AM

From: Murali Gopal V <muraligopal@bhel.in>

Sent: Thursday, July 25, 2019 1:28 PM

To: 'Ramyasree' <ramyasreekeerthi@gmail.com>

Cc: nooka raju <nookaraju@griet.ac.in>

Subject: RE: Griet students visit to Bhel in 31/7/19 request letter

Dear Sir/Madam.

You are requested to mail us, scanned copy of list of students and Faculty, visiting BHEL, on your Institute original letterhead along with request letter for Industrial visit duly signed by the Principal/HOD of College/Institution. Not more than 50 to 60 (students and Faculty included) are allowed for the visit. Only students from 3rd year or 4th year are allowed for the visit. Names mentioned in the list sent to us only will be allowed. Any changes to the list is not desirable. The permission for Industrial visit can be requested for 31st July, 2019. for giving Final confirmation from us.

The letters/Mails are to be addressed/communicated as given below: The Additional General Manager, Communication & Public Relations Department, BHARAT HEAVY ELECTRICALS LIMITED, Ramachandrapuram, HYDERABAD - 32.

With best Regards,

MURALI GOPAL V SUB-ADDITIONAL ENGINEER, COMMUNICATION & PUBLIC RELATIONS DEPARTMENT, BHEL, RAMACHANDRAPURAM, HYDERABAD. - 32.

----Original Message----

From: Ramyasree [mailto:ramyasreekeerthi@gmail.com]

Sent: Friday, July 12, 2019 1:52 PM

To: muraligopal@bhel.in

Subject: Griet students visit to Bheldin 31/7/19 request letter

इलेक्ट्रॉनिक ट्रांसिमशन संदेश- ई-मेल के लिए डिस्क्लेमर



BHARAT HEAVY ELECTRICALS LIMITED RAMACHANDRAPURAM: HYDERABAD-32.

(ISO 9001, ISO 14001 & OHSAS 18001 Certified Company)

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I undertake that all instructions are explained and understood by our group and will ensure strict compliance to Safety & Security requirements of BHEL.

(Signature of HOD/PRINCIPAL)
(with office seal)

riead of the Department
Mechanical Engineering
GOKARAJU PANGARAJU
Institute of Engineering and Technology
Bachupaily Hyderabad-500 (40)

Note:

26/07/2019,

Hyderabad.

To

The Principal,

GRIET,

Hyderabad.

·Respected Sir,

Sub: Request for Transportation to BHEL Ramachandrapuram-Hyderabad on 31/07/2019 – Regd.

III B Tech (A/S) Mechanical Engineering students (58 students + 2 Faculty = 60 no's) visiting BHEL Ramachandrapuram, Hyderabad on 31/07/2019. We request you to provide us bus transportation to visit industry.

Thanking you,

Yours sincerely,

(B Ch Nookaraju)

Associate Professor

III Year Incharge

HOD Mechanical Engineering

(Dr N Sateesh, Professor)

J. Rower

1



Department of Mechanical Engineering

List of Students for BHEL Industrial Visit on 31/07/2019

1 15241A0328 Lakshma Reddy Gudibandi			List of Students for BHEL Industrial Visit on 31/	1	
2 16241A0360 UMMIDISETTI SRIHARSHA 3 17241A0301 ABDUL SIDDIQ 4 17241A0303 B.DEEPAK 5 17241A0303 B.DEEPAK 6 17241A0305 BANDARU SINDHU GAYATHRI 7 17241A0306 BATHINI MUKESH GOUD 8 12241A0307 BATHULA DURGA BHAVANI 9 17241A0309 CH.DHANUSH 10 17241A0310 CHINNAM KESHAV 11 17241A0311 DASARI RANI 12 17241A0312 DUKIRE RANIITH 13 17241A0312 DUKIRE RANIITH 14 17241A0315 GOLLA ROHIT 15 17241A0316 GURPREETH KOUR 16 17241A0317 GURPREETH KOUR 17 17241A0318 HALAVATH UPENDER 18 17241A0322 J.V.GAUTAM 19 17241A0322 K SAI KIRAN CHOWDARY 20 17241A0322 K SAI KIRAN CHOWDARY 21 17241A0328 K YASHWANTH REDDY 22 17241A0328 M PRANAV REDDY 24 17241A0328 M PRANAV REDDY 26 17241A0329 M NIKHIL CHAND GUPTA 27 17241A0338 M.NIKHIL CHAND GUPTA 28 17241A0339 M.NIKHIL CHAND GUPTA 29 17241A0331 MANDHALA BRUHATHI 2 17241A0331 MANDHALA BRUHATHI 3 A M.B. J.	S.No	Roll No	Name	Section	Sign
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-	55	17241A0357	VEERNAPATI GITANJALI	A	V. Gitanjali
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-	62	18245A0303	KACHVE RAHUL	A	K. Pohil
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Buldookarajn III I/C -ASSOC POPT, GRIET



EVENT SUMMARY REPORT

Griet/Other institutes/Organization Address:	M/s SVS Engineering (P) Ltd. IDA- Jeedimetla Hyderabad – 500 054					
Department	Mechanical Professional Body Body Institutional Body Institutional Body Industry Visit					
Nature of the Event (Workshop / Seminar / Guest Lecture / Tech Talk/ FDP/GD/ Training Program / Quiz / Presentation/Conference/ Industry Visit/Any Co & Extracurricular Activities						
Title / Theme of the Event	1. S.Ravi Sekhar(659) Asst. Professor					
Details of the Coordinator& Designation						
E-vard Dadas/Dass	From To No. of Days					
Event Dates/Days	23/02/2019		01			
Details of the Speaker / Guest Organization Address:	M/s SVS Engineering (P) Ltd. IDA- Jeedimetla Hyderabad – 500 054					
Participants (Teaching Faculty / Non-Teaching Faculty / Students)	students Students participants					
Faculty / Students)	02	97			99	
Faculty Names & Designation	2. S. Ravi SekharAsst. Professor3. M.SreekanthAsst. Professor					

Report on Industrial Visit

To: SVS Engineering, Hyderabad

Date: 23/02/2019

By: GRIET Mech-B. Tech students

About SVS Engineering, Hyderabad:

SVS Engineering has a manufacturing unit at I.D.A Jeedimetla, Hyderabad, India, which is equipped with world class infrastructure, highly advanced and sophisticated machinery like Roll Forming, CNC Terret Punch, Hydraulic Shear, CNC hydraulic press Brake, mechanical and hydraulic presses, metal surface pretreatment unit, paint and powder coating equipment and oven baking, as well as other sheet metal fabrication machinery of the latest technology. Goals have been set for achieving zero error products in precision sheet metal working.

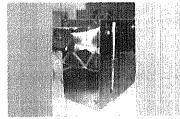
SVS Engineering attaches great importance to upgrading technology continuously which leads to increase in productivity and improved quality.

Their Products:

PRODUCTS

EQUIPMENT & STAINLESS STEEL FURNITURE

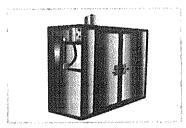
Vaccum Tray DriverOut line of stainless steel equipment and machinery is a designed specifically for bulk drug, pharmaceutical, biotechnology, herbal, ayurvedic and other insustries. The production technology, and range of products have been continuously enhanced and refined to suit customer needs and requirements.



Product 1001



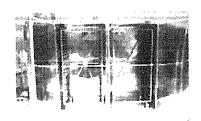
Product 1002



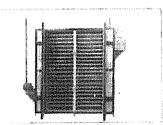
Product 1003



Product 1004



Product 1005



Product 1006

EQUIPMENT

Rotocone Vacania Dryers

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Tray Dryers

Storage Tanks & Messels

Double Come Blenders

Octagonal Blenders

Ribbon Blenders

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Mechanical Engineering
Mechanical Engineering
GOKARAJU RANGARAJU
Institute of Engineering and Technology
Bachupally, Hyderabad-500 090



Department of Mechanical Engineering

Industry Visit: SVS Engineering, Hyderabad. Date: 23/02/2019

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S. RAVI SEKHAR)

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1) R. Eswaoù Varuki	17241A03A3	9063720154.
2) B. Ramya Krishna	17241A0371	8978545759
3 M. Bhougani	17241A0389	7897225310.
4. I. Susmitha	18245A0316	7893502239.
5) P. Greethasgee	17241A03A2	7396094410
6. A. Abhuhek Reddy	17241A0362	9951297940
A. Mansi	1724140388	8639797489
(8). Sruthi	17241A03A4	9948659842
a. A. chiradeap	1724140364	8374671447
to. P-Rahul	17241A03A1	q 573836181
11-Achinnu	(FLU14036)	7032738329
12. V-Vijaya Krishna	17241A03B6	9505302706
13. V-Sahas Prince	17241A03B5	7780610631
(A) K. Nikhila	18aus-A0317	988533352
(5) P. Chalcradhor	17241A0397.	9948260822
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(17). K. Preethom	17241A0379,	9703443764
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21. SK. Asif	17241A01A8	9515969990
22. P. Rajesh	1724140198	9848225152

23. K. Revanth 1724/A0182

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2) Balla deepika	17241A0307	9505075808
3) Bathula dunga bhavans	17241A0307	9704078727
4) Dasaba Jani	17241A0311	8374928917
5) Curpreeth Low	1724140317	9652721672
b) Bandolw Lindbu	17241A0305	8340083154
7) Keshpally shilpa	17241A0324	7095490577
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a) MOHD. WASIM	17241A0334	7032678864
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SVS

SVS ENGINEERING (HYD)

Plot No. 61/E/2B. Pipe Line Road, Phase-1, IDA., Jeedimetla, Hyderabad - 500 055.

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SVS/OG/112

Dt:19/02/2019

Phone: 23096763 Fax: 23097103

To Mr S Ravi Sekhar Asst. Professor Mechanical Engineering Department GRIET, Hyderabad-90

As per conversation made with us on 16th Feb`2019, We considered your request and permitted to visit our plant on 23rd February2019. We allow only 60 numbers of students to visit our industry freely.

S V S Engince in SULFRONT HXD. 55.

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Gokaraju Rangaraju Institute of Engineering and Technology

EVENT SUMMARY REPORT

Nature of the Event (Workshop / FDP / Seminar / Guest Lecture / Talk GD/ Training Program / Quiz / Presentation)	Industrial visit
Title / Theme of the Event	Teaching learning at CIMTECH Systems (P) Ltd
Details of the Coordinator	S.Ravi Sekhar Asst Professor 9010643178
Date on which Event is held	12 th January 2019
Details of the	Y 17:
Company	J.Vinay Kumar Business Development Executive
Name:	info@cimiinstitute.in
Email:	8142111443
Mobile No:	CIMTECH Systems (P)Ltd. IDA-Jeedimetla. Hyderabad
Organization	
Target	
Audience	
(Teaching Faculty / Non-	B.Tech III year Students
Teaching Faculty / Students)	102 Students

CIM technologies are Designers, manufacturers, Trainers and employment providers. It has a variety of engineering disciplines including advanced technologies such as system analysis, Engineering Design, Equipment manufacture, Installation, Testing and commissioning automated system. **Summary of** Students from Mechanical Engineering branch have visited and the Event studied and observed about manufacturing of fully integrated automatic Bulk water Can wash,rinse,sanctifize, fill and cap machines available in India today. These systems are designed to accommodate 10/15/20/25 liters bulk water jars with a production capacity ranges from 100 - 1200 filled jars per hour. These are designed and manufactured from scrap to successful final product POs h. Ability to understand professional and ethical attained responsibility. with this c. Ability to design a system component or process to meet **Event** desired needs in mechanical engineering with in realistic (number and constraints. description) Photograph CIM' TECHNOLOGIES s of the event (Hard copy and Soft copy)

Signature of Coordinator

Signature of HOD

Report on Industrial Visit

To: CIM Technologies, Hyderabad

Date: 12/01/2019

By: GRIET Mech-B. Tech students

1. About CIM Technologies, Hyderabad

CIM TECHNOLOGIES is a small scale engineering industry registered under SSI, ISO 9001:2008 registered company, The are in to manufacturing and machining of Aerospace and special purpose components for an engineering industry.

CIM TECHNOLOGIES was formed in 2008. Managed by an experienced team of highly skilled in CNC field and dedicated tool room personnel specialized in design and manufacturing of Aerospace components.

A group of passion CAM programmer, strict quality control management, state of art CAD-CAM system and highly precision CNC milling machine to take project from concept to completion with total efficiency.

2. Facilities:

S L					
no	DESCRIPTION	MAKE	MODEL	CAPACITY/SIZE	Q.TY
1	DOUBLE COLUMN VERTICAL MACHINING CENTRE(2014)	HARTFORD, TAIWAN	HEP-3150-S	3200*1550*800	01
2	VERTICAL MACHINING CENTRE(2008)	JYOTHI,INDIA	VMC-850(seimens-810D)	900*510*510	01
3	VERTICAL MACHINING CENTRE(2010)	JYOTHI,IHTOYL	VMC-1260(seimens- 810-D)	1400*610*610	01
4	VERTICAL MACHINING CENTRE(2012)	JYOTHI,INDIA	VMC-1260(seimens- 828-D)	1400*610*610	01
5	VERTICAL MACHINING CENTRE(2017)	BFW-INDIA	BMV-50	850*510*510	01
6	VERTICAL MACHINING CENTRE(2017)	BFW-INDIA	BMV-60	1050*610*610	01
7	DRILLNG MACHINE	INDIA	-	-	01
8	VERTICAL MILLING MACHINE	WERNER. GERMANY	NO-2.5 SIZE	1300*400*450	01
9	PORTABLE ARM TYPE CMM	FARO. USA	F02-B2-13-43702	1300MM	01

S L no	DESCRIPTION MACHINE	MAKE	MODEL	CAPACITY/SIZE	Q.TY
10	PORTABLE ARM TYPE CMM MACHINEWITH SCANNER	FARO. USA	-	3000MM	01
11	TOOLROOM ACCESSORIES		.	-	









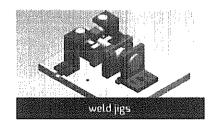




3. Designing

Designs for Aeronetical Industry

- 1. weld jigs
- 2. Pipe Assembly jigs
- 3. Inspection jigs
- 4. Machining fixtures







Inspection Services

Designs for Aeronetical Industry:

weld jigs CMM inspection and laser searching with portable arm cmm machining faro up to 3mtr.



4. Inspection services:

Souriseflor CS.RAVISEXHAR) HOD ME HOD ME

Head of the Department
Mechanical Engineering
GOKARAJU RANGARAJU
Institute of Engineering and Technolog
Bachupally, Hyderabad-500 090.

Department of Mechanical Engineering

-		CIMTECH Sys Pvt.Ltd, Hyderabad.	Date: 12/01/2019
0	Read No	Name	Sign

	idustry visit. C	ilvitech sys Pvt.Ltd, Hyderabad. Dat	e: 12/01/2019
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59	16241A0388	K SESHU VENKAT PHANINDRA	Duani
60	16241A0389	K V NAGASAI HIMAKAR	Langken
61	16241A0390	KANAKATLA VAMSHI KRISHNA	Van Milayot
62	16241A0391	KATRAVATHRAJESH RATHOD	Kahan
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Gokaraju Rangaraju Institute of Engineering and Technology

Mechanical Engineering -Industry Visit

Sl No	Year	Industry Visit	Date of Visit	No of Students /Facuty
1	M Tech DFM and TE I yr	ARCI, Hyderabad	09/02/2018	30
2	3 rd B.Tech/MTech (DFM/TE)	BHEL, Hyderabad	28/8/2017	120
3	3rdB.Tech /MTech (DFM and TE)	Hyderabad Dies and Moulds Balanagar, Hyderabad	22/7/ 2017	90
4	Faculty	Tecumseh Products India Pvt Ltd and Usha International Ltd, Balanagar	21/7/2017	5
5	3 rd B.Tech	BHEL, Hyderabad	28/10/2016	60
6	3 rd B.Tech	Flowell Pumps at IDA Balanagar and Veeraa Casting, Secundarabad	26/9/2016	60
7	M Tech DFM and TE III yr	NFC, Hyderabad	14 and 15 Oct 2015	120

HOD/ME

Dr. N. Satesh

prof Mech



Gokaraju Rangaraju Institute of Engineering and Technology

EVENT SUMMARY REPORT

Vature of the Event Workshop / FDP / feminar / Guest Lecture / Talk GD/ Training Program / Quiz / Presentation)	Presentation in the premises of industry
Title / Theme of the Event	Industrial Visit
Details of the Coordinator	Ravi Kumar K, Asst Prof Dept of Mechanical Engineering, GRIET
Date on which Event is held	09.01.2019
Details of the Speaker / Guest	
Name	Dr. Malobika Karanjai Dr. Ravi Nathuram Bathe
Organization	ARCI (International Advanced Research Center for Powder Metallurgy and New Materials)

Target Audience (Teaching Faculty / Non- Teaching Faculty / Students)	M.Tech (DFM & TE) I Year Students		
Summary of the Event	Three research centers have been visited namely 1. Centre for Nano materials 2. Centre for engineered coatings 3. Centre for Laser Processing of Materials All the students learned and have seen centers about respective research areas explicitly and got enriched with new technologies in the area of new materials		
POs attained with this Event (number and description)	f. Ability to understand the impact of Engineering solutions in a global, economic and societal context. g. Ability to understand the effect of Mechanical Engineering solutions on environment and to demonstrate the need for sustainable development. h. Ability to understand professional and ethical responsibility. i. Ability to recognize the need for and an ability to engage life-long learning.		
Photographs of the event (Hard copy and Soft copy)	BITERNATIONAL ADVANCED RESEARCH CENTRE FOR POWDER METALLLERGY AND NEW MATERIALS		

Ray Klimar K (Asst Prof)
(Signature of Coordinator)

Signature of HOD

4

Report on Industrial Visit

To: International Advanced Research Centre for Power metallurgy and New Materials (ARCI)

Date: 09/01/2019

By: GRIET Mech-M Tech DFM and TE students

About ARCI:

International Advanced Research Centre for Powder Metallurgy and New Materials (ARCI) established in the year 1997, is an Autonomous Research and Development Centre of Department of Science and Technology (DST), Government of India with main campus at Hyderabad spread about 95 acres of land and with operations in Chennai and Gurgaon.

ARCI's mandate is

DBDDBBB Will

Development of High Performance Materials and Processes for Niche Markets

Demonstration of Technologies at Prototype / pilot scale

Transfer of Technology to Indian Industry

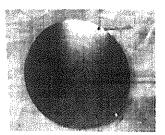
The activities are pursued through 11 Research Centres, with main focus on development of nationally unique technologies and application oriented programmes. Synonymous to its name. ARC1 is also open to collaborate with Indian and foreign laboratories, universities and industries for successful achievement of its goals.

ARCI has successfully transferred 15 technologies to 27 receivers and few other technologies are

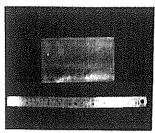
1. Visited Centre for Nano Materials

The Centre for Nanomaterials was established with a mandate to develop technologies for large-scale production of nanopowders and also to explore their utilization for applications which cater to either a large Indian market or a market unique to India. The Centre has made substantial progress not only in establishing a vast array of synthesis, processing and characterization facilities, but also in application development in the areas of nanosilver for drinking water disinfection and antibacterial textiles, nano-ZnO for electrical varistors, nano-titania for self-cleaning textiles, aerogels for thermal insulation applications, photocatalytic splitting of water for hydrogen generation, Nano-sheets of WS₂ for solid lubricant applications, electrospun polymer nano-fibers for high performance filtration applications, oxide dispersion strengthened steels for high temperature applications and Fe-based Cerametallic Friction Material Composites for clutch buttons. Both the nanosilver-based water filter and textile technologies have been successfully transferred to Indian industries and a few are in pipeline. Recently, the Centre has received financial assistance from Nanomission, DST, for a major project "Thematic Unit of Excellence on Nanomaterials based Technologies for Automotive Applications". While two Centres of ARCI are involved in this project work, the role of Centre for Nanomaterials is mainly to develop large scale

electric vehicles and to develop Al-graphene/CNT composites for light weight and high strength components.



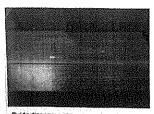
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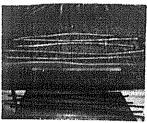
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Oxide dispersion strengmened steel clad tables for fast breeder reactor



Orace a spersion strengthened steel rods



2. Visited Centre Laser Processing of Materials:

The Centre for Laser Processing of Materials (CLPM) works towards development and promotion of laser-based manufacturing solutions for the Indian industry through:

- Application oriented R&D towards demonstrating feasibility of laser processing route for specific industrial applications
- Research towards better scientific understanding of various processes; and
- Job works of specialized nature

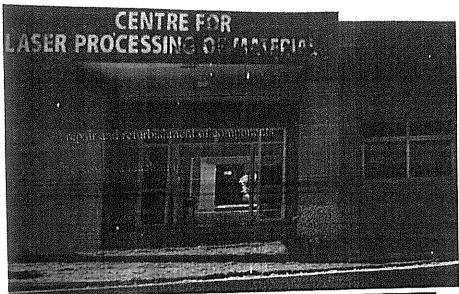
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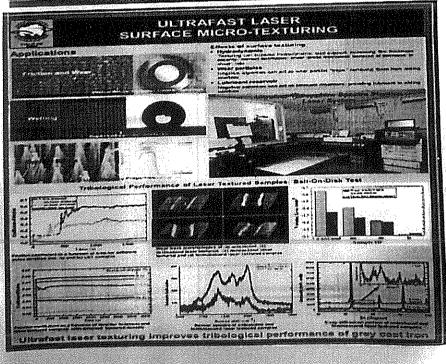
Laser surface engineering (hardening, cladding, alloying, texturing)

- Laser welding and brazing (including laser-arc hybrid)
- . Micro processing (surface texturing, drilling, scribing)

Laser based repair and refurbishment of components

Laser and laser assisted machining





3. Visited Centre Engineering Coatings:

As far as the field of surface modification technologies are concerned, India has matured significantly in recent years. The conspicuous upward trend in the adoption of surface modification technologies by the Indian industry has also been catalysed by several initiatives taken by the Government of India's Department of Science & Technology (DST). ARCI scientists have played a prominent role in piloting these initiatives and the organization has consistently tried to identify coating technologies of national relevance and consciously pursue those that are unavailable elsewhere in the country.

Over the years, ARCI has successfully projected itself as a leader in the field of surface modification. ARCI's Centre for Engineered Coatings (CEC) has been engaged in developing a wide spectrum of appropriate surface modification technologies to assist the Indian industry in meeting the challenge of enhancing the durability and performance of components operating in adverse environments. The efforts of CEC have focused on eventually transferring relevant technologies to private entrepreneurs in a cost-effective manner.

Several coating technologies are being simultaneously pursued by the Centre for Engineered Coatings in an effort to offer a range of quality and cost to the potential user industries. Some of these have matured and already successfully transferred to the industry while yet other exciting technologies are presently on the anvil.

Some of the major coating technologies established at CEC:

Detonation spray coating

Electron beam physical vapour deposition

Cathodic are physical vapour deposition

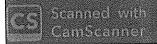
Pulsed electro-deposition coatings

Solution precursor plasma spray coating

Cold spray coating

Micro are exidation

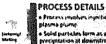
Magnetron sputtering system



SOLUTION PRECURSOR PLASMA SPRAY (SPPS)















- FEATURES OF SPPS TECHNIQUE PENSI MISENUT PITTO I SELETRILLUE

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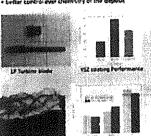
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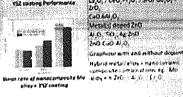
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 * before control over chemical of two deposits

 Costing

 Typical application









Gokaraju Rangaraju Institute of Engineering & Technology

Industrial Visit at International Advanced Research Centre for Powder Metallurgy and New Materials, Hyderabad

Dept: Mechanical Engineering

Date:09-01-2019

Roll No	Name of the student	Signature
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17241D5216	P Sachin	Jay
18241D5201	Aki Hemanth	Henry
18241D5202	Bhukya Venkatesh Naik	Carles
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18241D5207	Kalemula Sai Kiran	Sun
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18241D5209	Kambhoji Shashidhar	
18241D5210	Kumkuma Raj Kiran	Kiros
18241D5211	Manne Vamshi	Clamph?
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18241D5215	Ch Pradip Kumar	Pradeop
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17241D2116	KEZIYA RANI PATRI	KM
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